

ITEM	QTY -041	P/N	DESCRIPTION
	X	D4496-041	UPPER DOOR CHANNEL ASSY
1	1	D4496-1	UPPER DOOR CHANNEL
2	4	MS20426AD3-4	RIVET, CSK
3	2	MS21059L4K	NUTPLATE

DIMPLE ITEM 1 FOR RIVETS
Ø 0.179 X 100°

1

2 PL 3

2X 2 PL 2

PRELIMINARY B1
12.06.25 (AJS)

D4496-041 UPPER DOOR CHANNEL ASSY

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 0.61 lbs

PB1	PRELIMINARY: GENERAL REDESIGN	AJS	12.06.25
A	NEW ISSUE	AJS	12.03.01
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO. REV. PB1	
MFG. APPR.		D4496 SHEET 1 OF 3	
APPROVED		TITLE SCALE	
DE APPR.		UPPER DOOR CHANNEL ASSY NTS	
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